



C-Fit 3F[®]

customized planning & production

Case studies

custom-made prosthetics - patient specific instrumentation



implantcast



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 USA: only for sale as Compassionate Use Requests.

Introduction

The demand for custom made implant components increases continuously in revision and tumour endoprosthetics. Complicated bone defects after single or multiple revision or large tumour resections often do not tolerate treatment with standard implant components.

implantcast GmbH is able to generate a 3D model of the bone or joint to be reconstructed from high-resolution MRI or CT data. With dedicated software it is possible to segment the body-section radiographs in transversal, saggital and frontal plane. Thus relevant bones can be reproduced and separated from remaining tissue. Finally it is exported as a 3D model, which is the basis for constructive implementation of the custom made implant component.

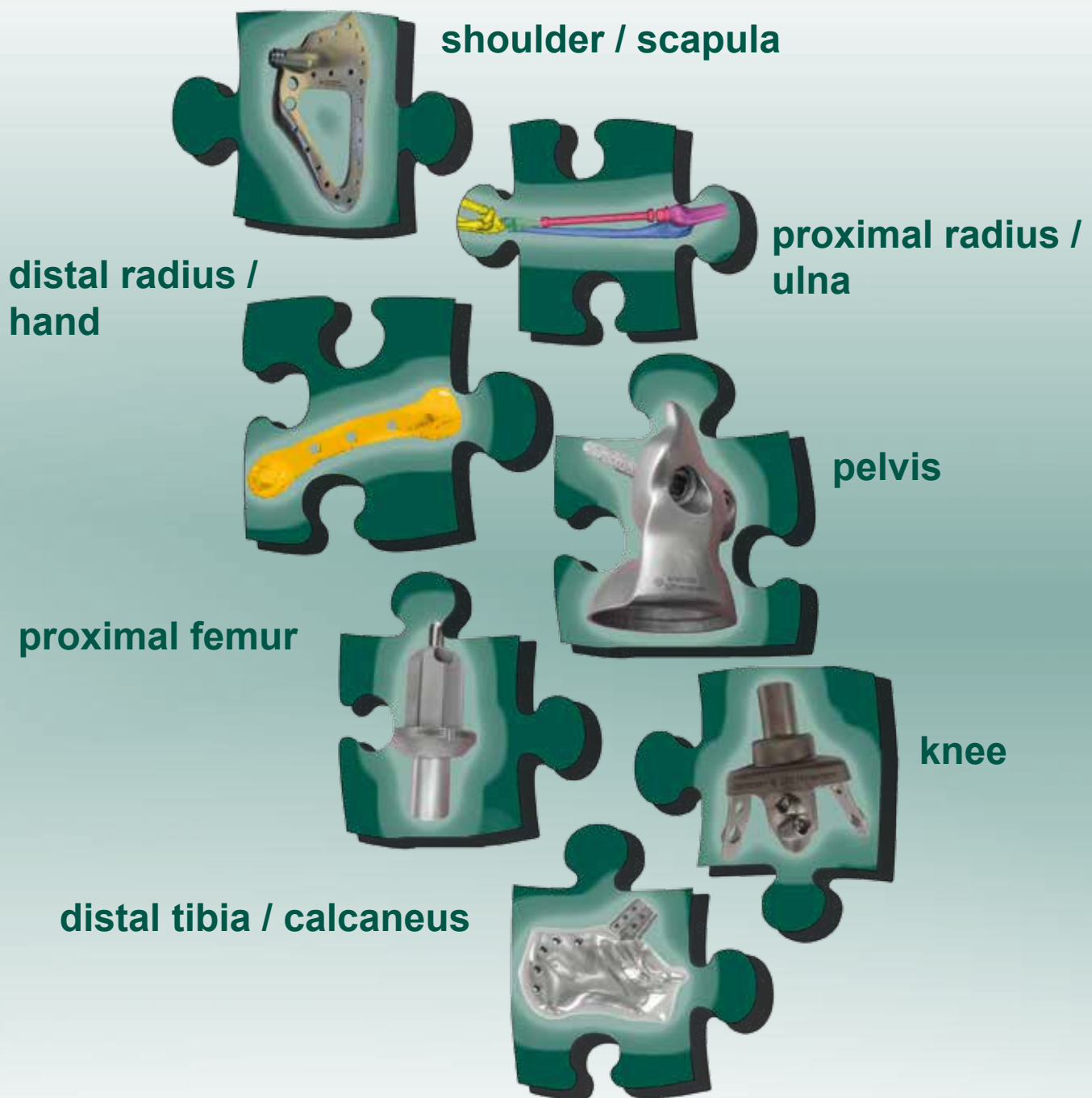
That procedure allows for exact adaptation of the implant to the individual anatomical situation of the patient.

For manufacturing custom made implant components implantcast GmbH uses the additive manufacturing technology to a great extent due to its many advantages.

In the following the different case studies should give you an overview of the possibilities of custom made prosthetics and patient specific instrumentation.

Anatomical overview

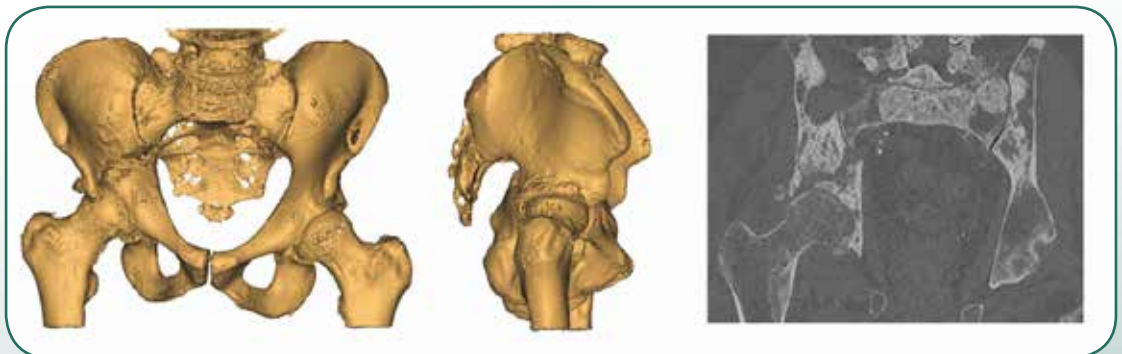
In the following anatomical regions implantcast GmbH has experience with custom made implants and instruments.



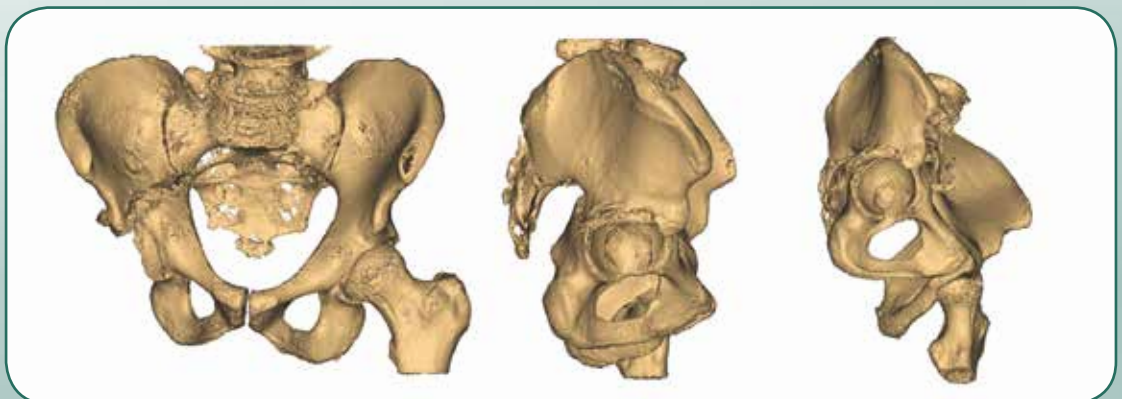
Case 1 - custom m

patient data: male - 81 years - Australia

clinical issue: fracture between right acetabulum and Os ilium



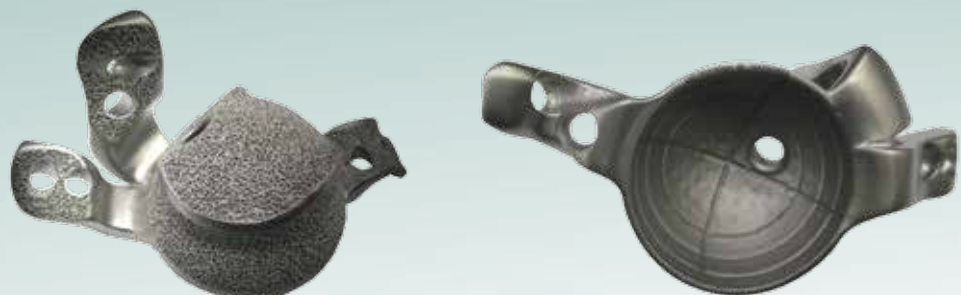
preoperative situation: front view, right view and CT scan



preoperative situation without right femur for improved visibility

custom made solution:

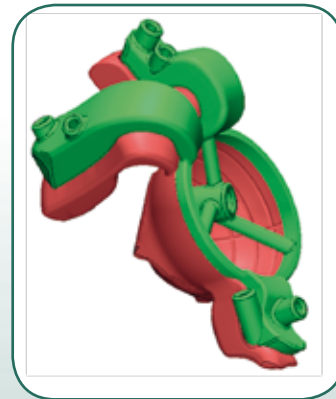
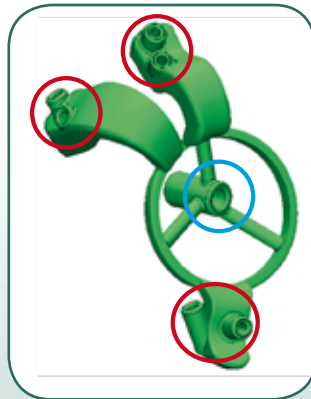
- cementless partial pelvic replacement cup size Ø52/57mm with 3 flaps fixed with 6 screws (Ø6,5mm) in total and with option to place central screw (Ø8mm)
- additive manufactured from TiAl₆V₄ (titanium alloy) using EBM (electron beam melting)
- bone contact areas covered with porous EPORE® structure



ade partial pelvic replacement

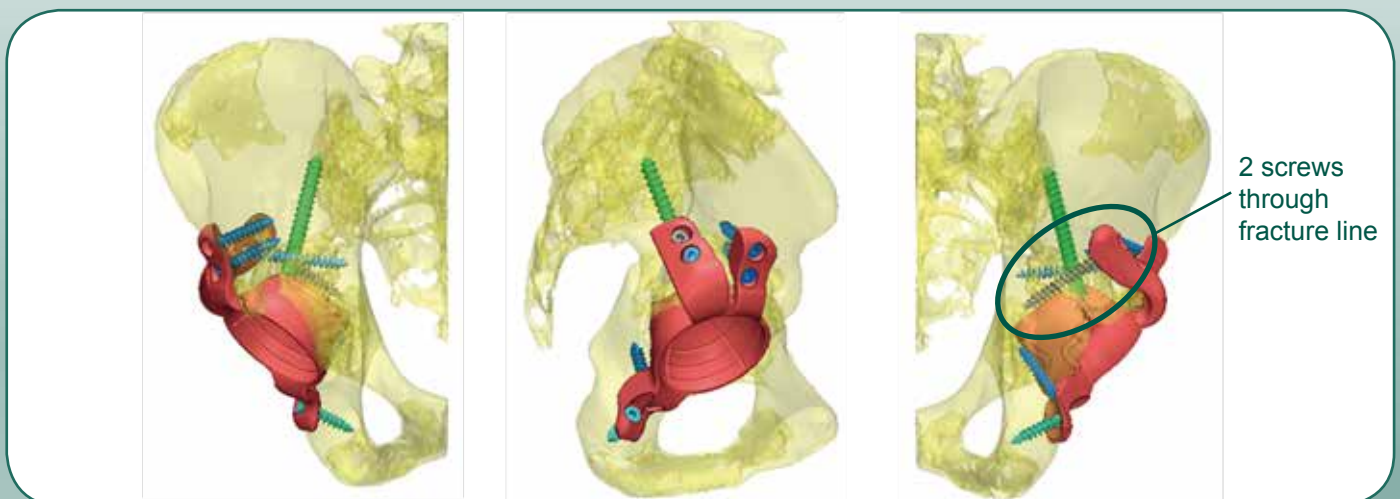
custom made instrument: drill guide made of plastic

- 6 holes for Ø3,2mm drill
- 1 hole for Ø6mm drill



drill guide positioned on the implant model

planned implant positioning:



front view

right view

back view

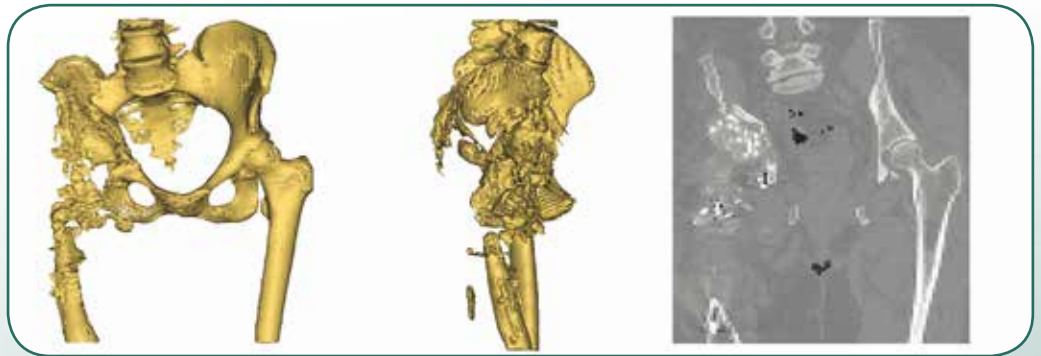
combination with standard product: to be used with tripolar EcoFit® 2M cemented cup 44/50mm and head

postoperative X-ray:

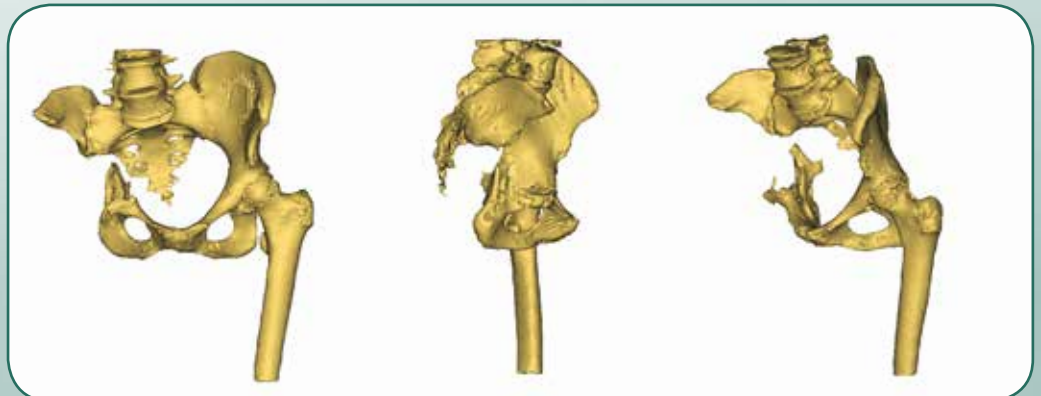


patient data: female - 72 years - Germany

clinical issue: right acetabular defect after explantation



preoperative situation: anterior view, lateral view and CT scan



preoperative situation with exposed defect: anterior, lateral and isometric view

custom made solution:

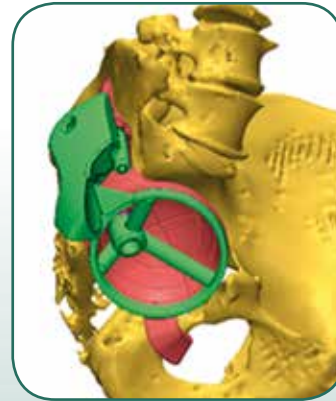
- cementless partial pelvic replacement cup size Ø60/65mm with flap
- fixed with 1 screw Ø6,5mm and 1 screw Ø8mm and with modular stem Ø9x55mm
- additive manufactured from TiAl₆V₄ (titanium alloy) using EBM (electron beam melting)
- modular stem with porous EPORE® structure



ade partial pelvic replacement

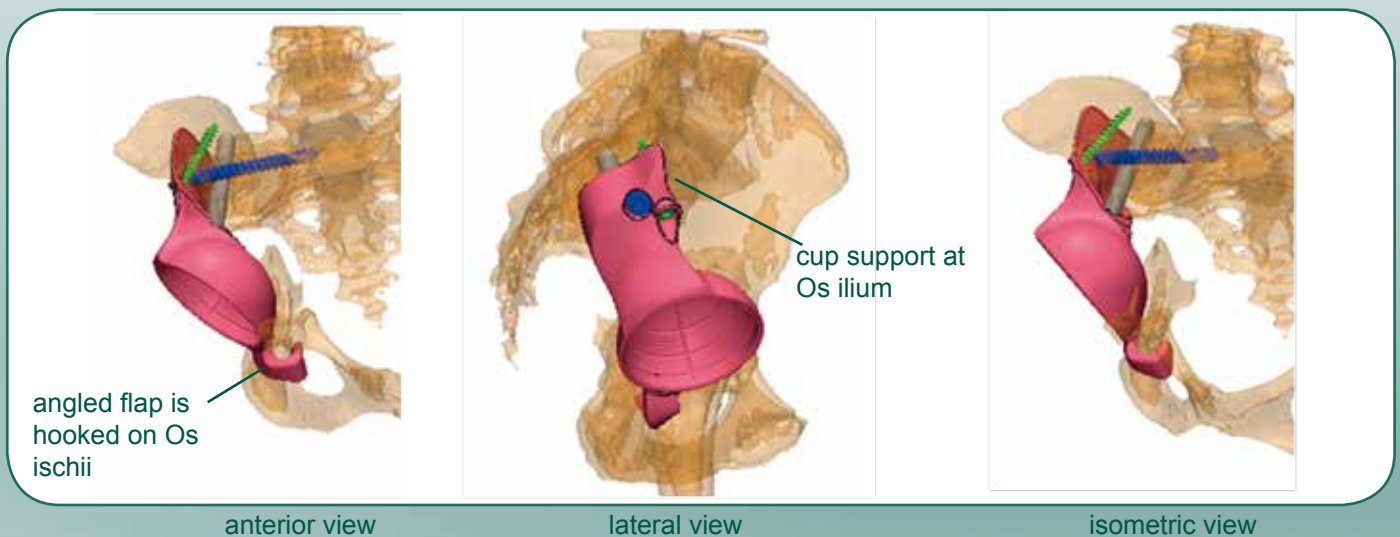
custom made instrument: drill guide made of plastic

- 1 hole for Ø3,2mm drill
- 1 hole for Ø9mm drill
- 1 hole for Ø6mm drill



drill guide positioned on the implant model

planned implant positioning:



combination with standard product: to be used with tripolar EcoFit® 2M cemented cup 52/58mm and head

postoperative X-ray:



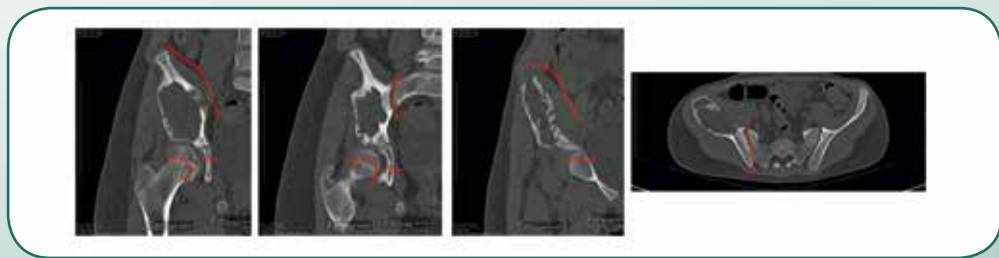
Case 3 - custom m

patient data: female - 10 years - Poland

clinical issue: Ewing's sarcoma of right pelvis



preoperative situation: anterior view, lateral view and CT scan



planned resection planes (red lines)



simulated situation after resection: anterior, lateral and isometric view

custom made solution:

- cementless ilium replacement fixed with 2 screws Ø8mm
- additive manufactured from TiAl₆V₄ (titanium alloy) using EBM (electron beam melting)
- bone contact area with porous EPORE[®] structure



rotational adjustment in 5° steps, adaption of MUTARS[®] LUMIC[®] cup

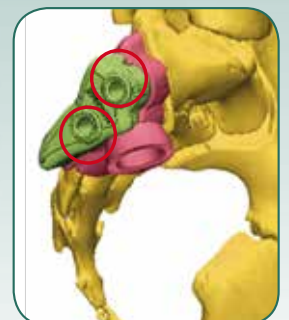


2 holes with thread for Ø8mm cancellous screws with safety screws

custom made instrument: drill guide made of plastic

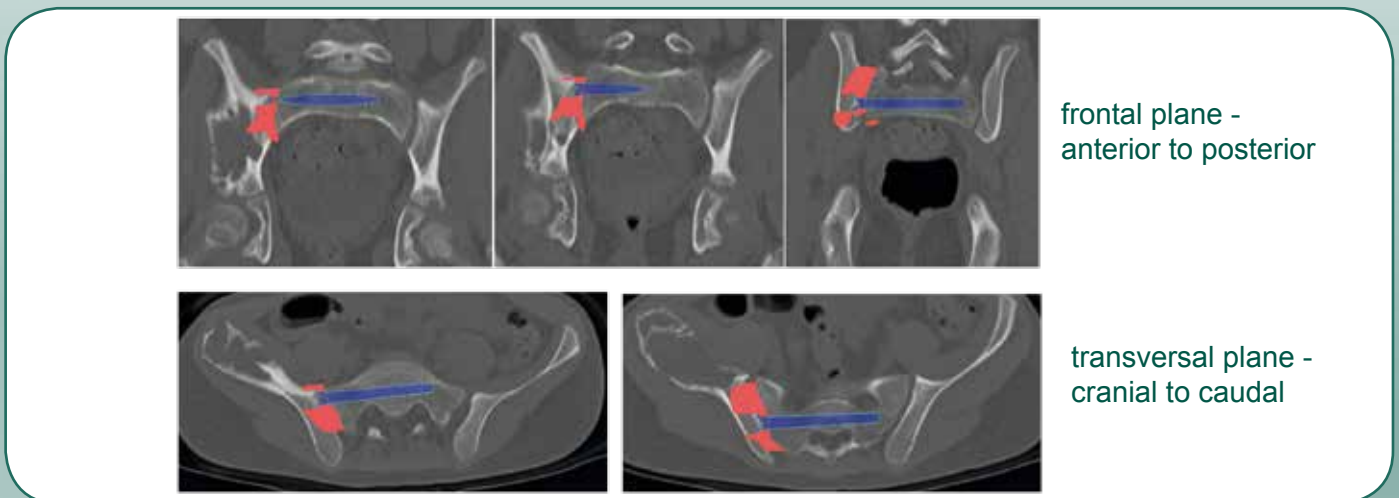
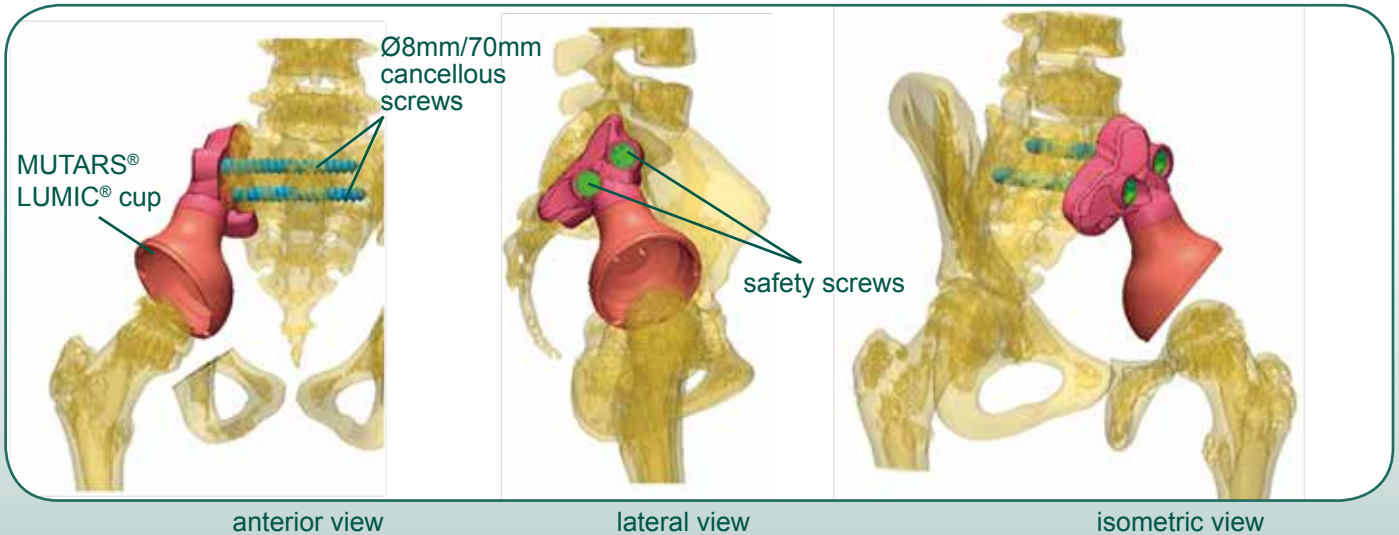
○ 2 holes for Ø6mm drill

drill guide:



ade partial pelvic replacement

planned implant positioning:



planned implant positioning in CT scan

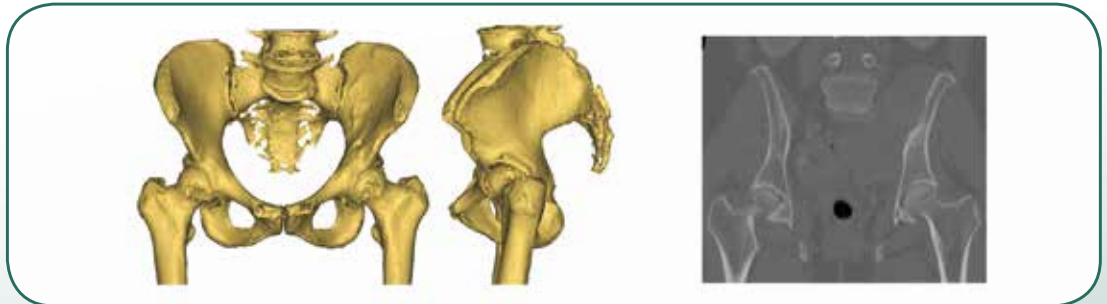
combination with standard product: to be used with MUTARS® LUMIC® cup Ø54mm

postoperative X-ray:



patient data: female - 63 years - Germany

clinical issue: tumour in left pelvis requires complete resection of left pelvis



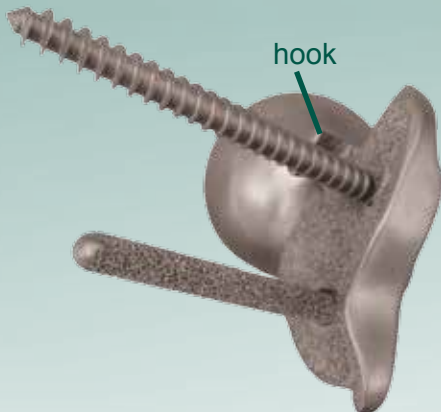
preoperative situation: anterior view, lateral view and CT scan



simulated situation after resection: anterior, lateral and isometric view

custom made solution:

- cementless partial pelvic replacement Ø60/65mm fixed with 1 screw Ø8mm and modular stem Ø8mmx75mm
- additive manufactured from TiAl₆V₄ (titanium alloy) using EBM (electron beam melting)
- bone contact area and modular stem with porous EPORE® structure



hook



1 hole with thread for cancellous screw and safety screw

1 hole with thread for modular stem and safety screw

ade partial pelvic replacement

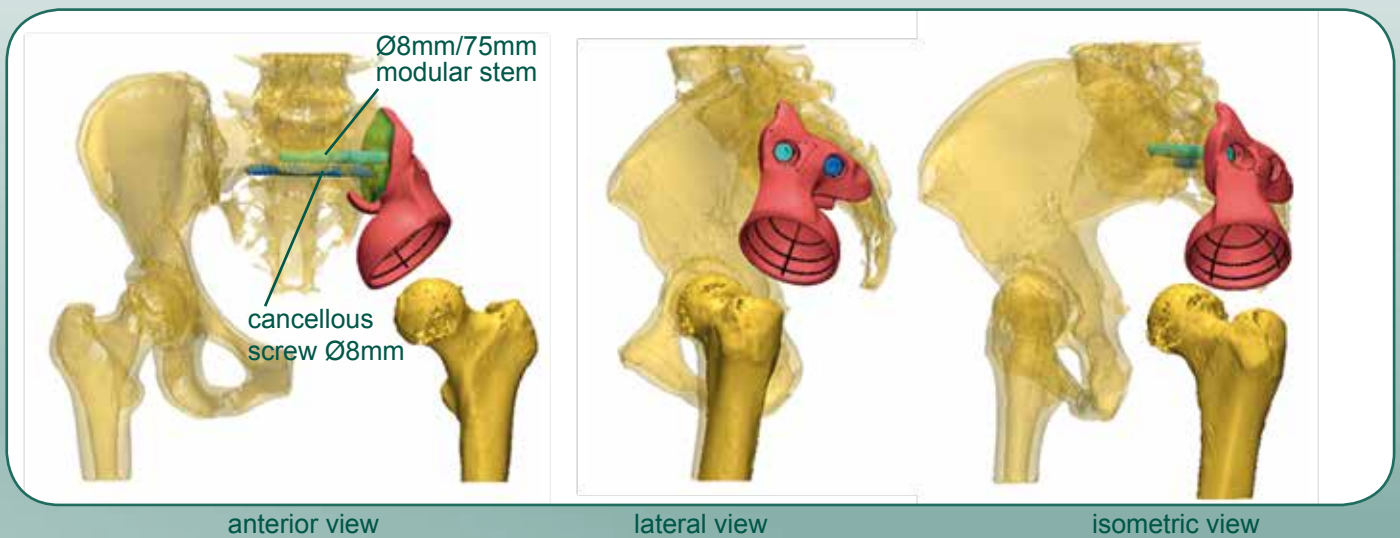
custom made instrument: drill sleeves assembled to the implant which are removed after drilling

○ 2 drill sleeves for Ø6mm drill



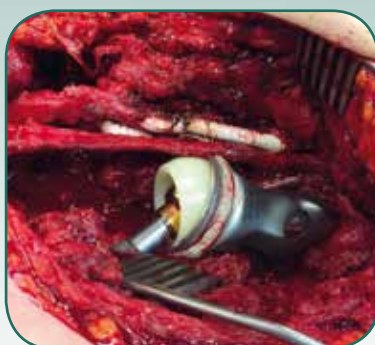
drill sleeves positioned on the implant model

planned implant positioning:



combination with standard product: to be used with tripolar EcoFit® 2M cemented cup 52/58mm and head

intraoperative view:



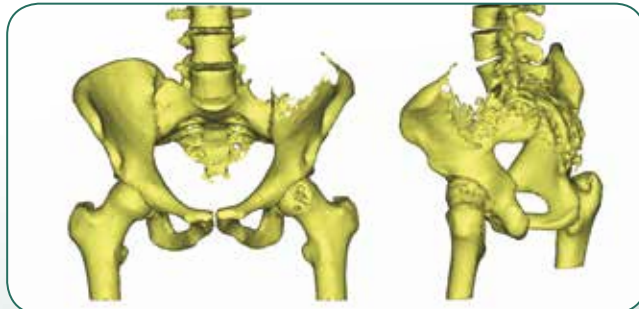
postoperative X-ray:



Case 5 - custom m

patient data: male - Czech Republic

clinical issue: Ewing sarcoma of left pelvis



preoperative situation: anterior and isometric view



planned resection



simulated resection: anterior, lateral and isometric view

custom made solution:

- ilium replacement with safety screw
- additive manufactured from $TiAl_6V_4$ (titanium alloy) using EBM (electron beam melting)
- bone contact area with porous EPORE® structure

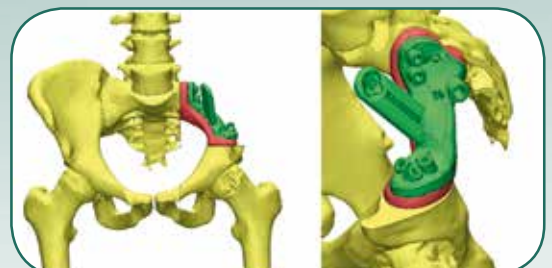


thread

Ø2,5mm holes for soft tissue attachment

custom made instrument:

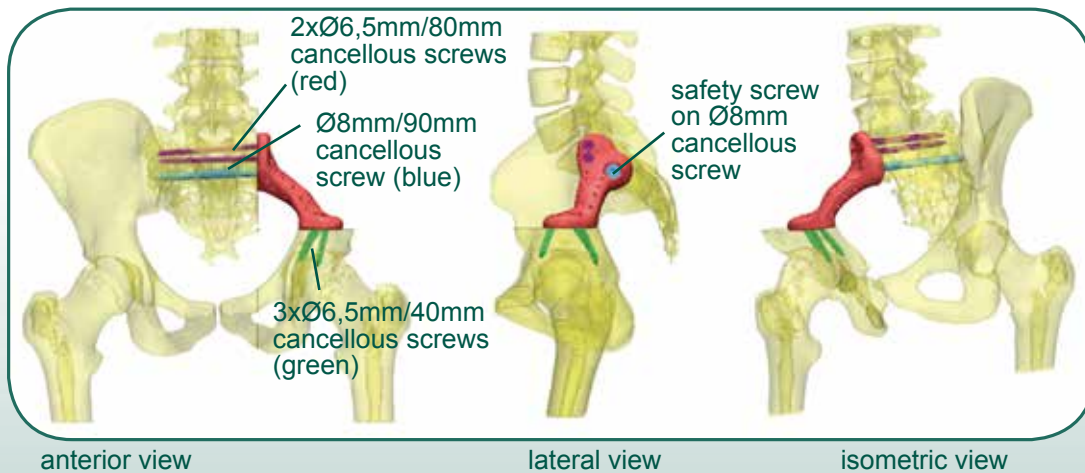
drill guide made from plastic with holes for Ø3,2mm and Ø6mm drill



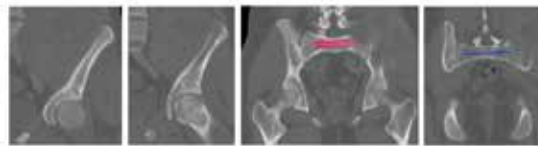
drill guide positioned on implant model; anterior and isometric view

ade partial pelvic replacement

planned femoral implant positioning:



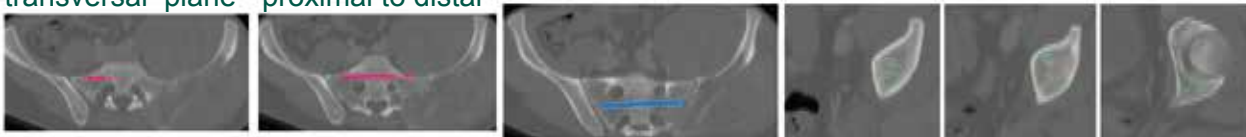
frontal plane -
anterior to posterior



sagittal plane -
lateral to medial



transversal plane - proximal to distal



planned implant positioning in CT scan

combination with standard product: Ø6,5mm and Ø8mm cancellous screws

postoperative X-ray:



Case 6 - custom

patient data: male - 42 years - Poland

clinical issue: Osteosarcoma distal tibia left



preoperative situation: anterior view, lateral view, CT scan and isometric view

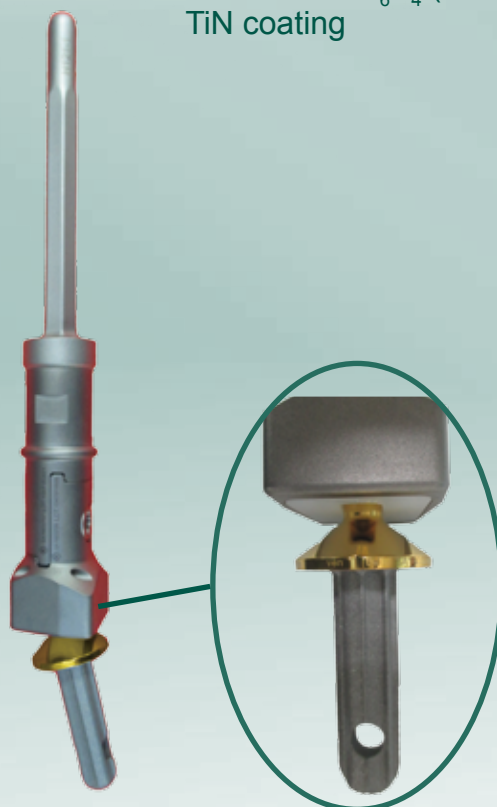
- custom made solution:
- cementless modular hinged joint distal tibia prosthesis
 - talar component 14/50mm interlockable with Ø6,5mm screw
 - PE insert
 - materials TiAl₆V₄ (titanium alloy) UHMWPE, talar component with TiN coating

MUTARS®
tibial stem

MUTARS®
extension
piece 40mm

distal tibia
custom
made

talar compo-
nent custom
made



PE component
custom made
(2 parts)

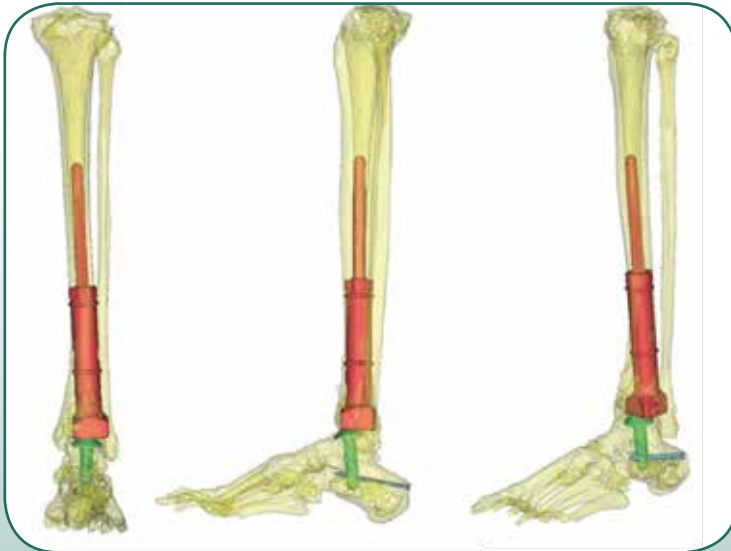


talar component
custom made

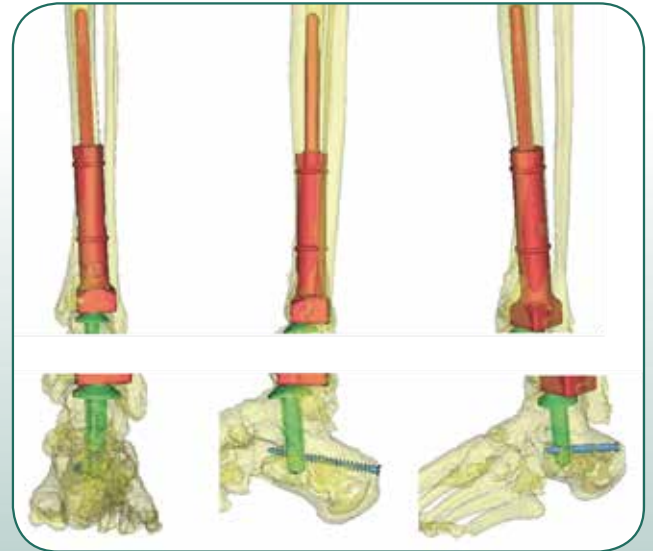


made distal tibial replacement

planned implant positioning:



anterior view lateral view isometric view



scaled up view: anterior, lateral and isometric view

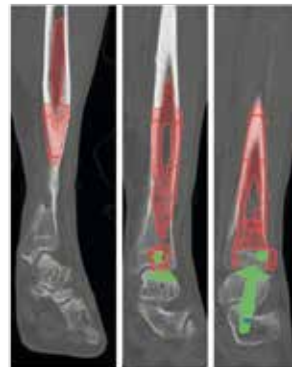
combination with standard product:

to be used with MUTARS® tibial stem and
MUTARS® extension piece 40mm

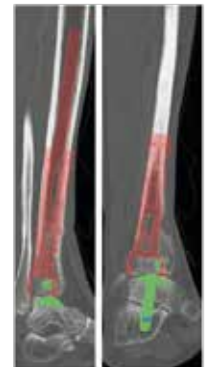
intraoperative view:



frontal plane -
anterior to posterior

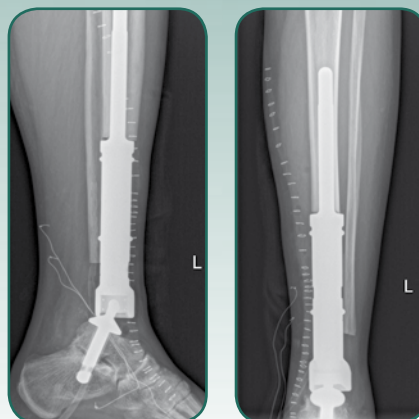


sagittal plane -
lateral to medial



planned positioning in CT scan

postoperative X-ray:



Case 7 - custom

patient data: female - Greece

clinical issue: Ewing sarcoma of left talus requires total talar resection and ankle replacement



preoperative situation: front, lateral and medial view



simulated situation after total talar resection: front, lateral and medial view

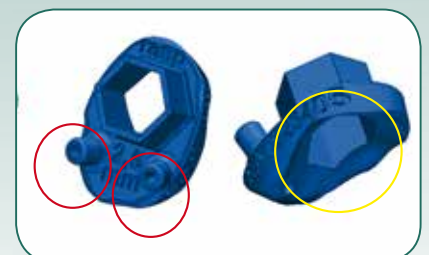
- custom made solution:
- custom-made MUTARS[®] talar replacement cementless with stem Ø16mm interlockable with Ø6,5mm screw
 - anatomical shape of talus and articulating surface of TARIC[®] talus component size 2
 - material cementless talar component TiAl₆V₄ (titanium alloy) with TiN coating
 - bone contact area and stem with porous EPORE[®] structure



custom made instrument: drill guide made of plastic, rasp for stem Ø16mm made of titanium alloy and rasp guide mad of plastic

○ pin hole for Ø2,5mm pin

○ contact surface to calcaneus



made talus replacement

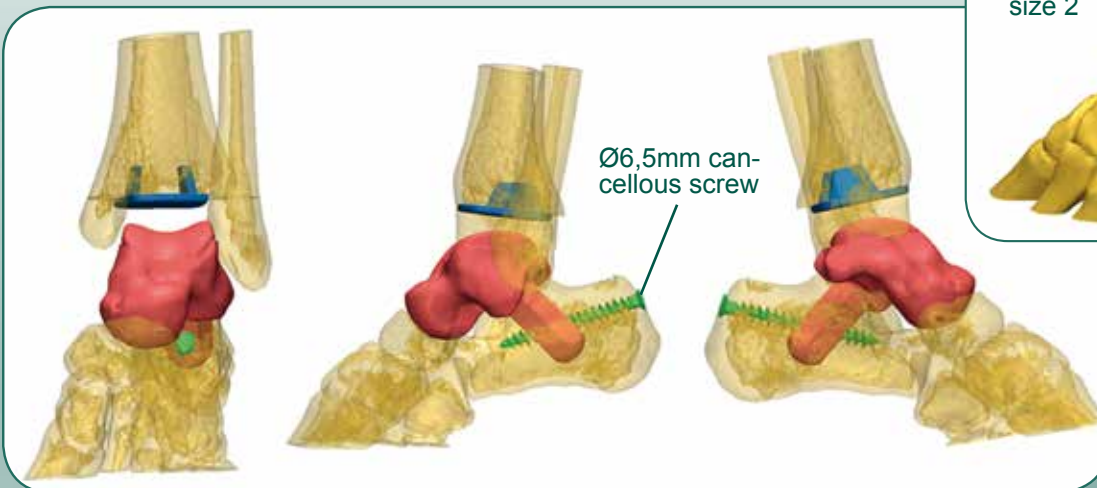


drill guide fixed to the calcaneus



rasp assembled to impactor and guide fixed to the calcaneus

planned implant positioning:



front view

lateral view

medial view

Ø6,5mm cancellous screw

surface of TARIC® talus size 2

combination with standard product: to be used with Ø6,5mm cancellous screw and TARIC® tibial component and PE component

postoperative X-ray:



Case 8 - custom

patient data: female - 44 years - Germany

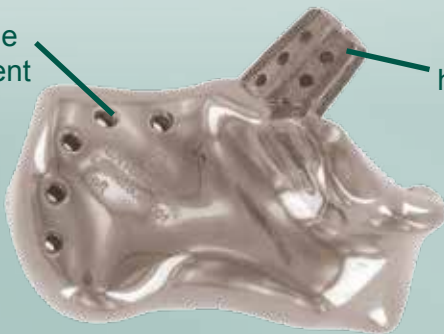
clinical issue: Osteosarcoma left calcaneus



preoperative situation: lateral view, isometric view and CT scan

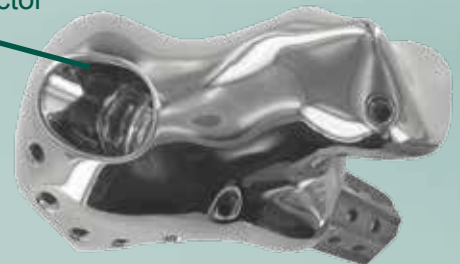
- custom made solution:
- anatomical calcaneus implant cementless with hollow stem coated with TiN and silver
 - guided impaction of the implant
 - materials $TiAl_6V_4$ (titanium alloy) with TiN and silver coating

holes for soft tissue attachment



hollow stem

threaded hole for impactor



planned implant positioning:

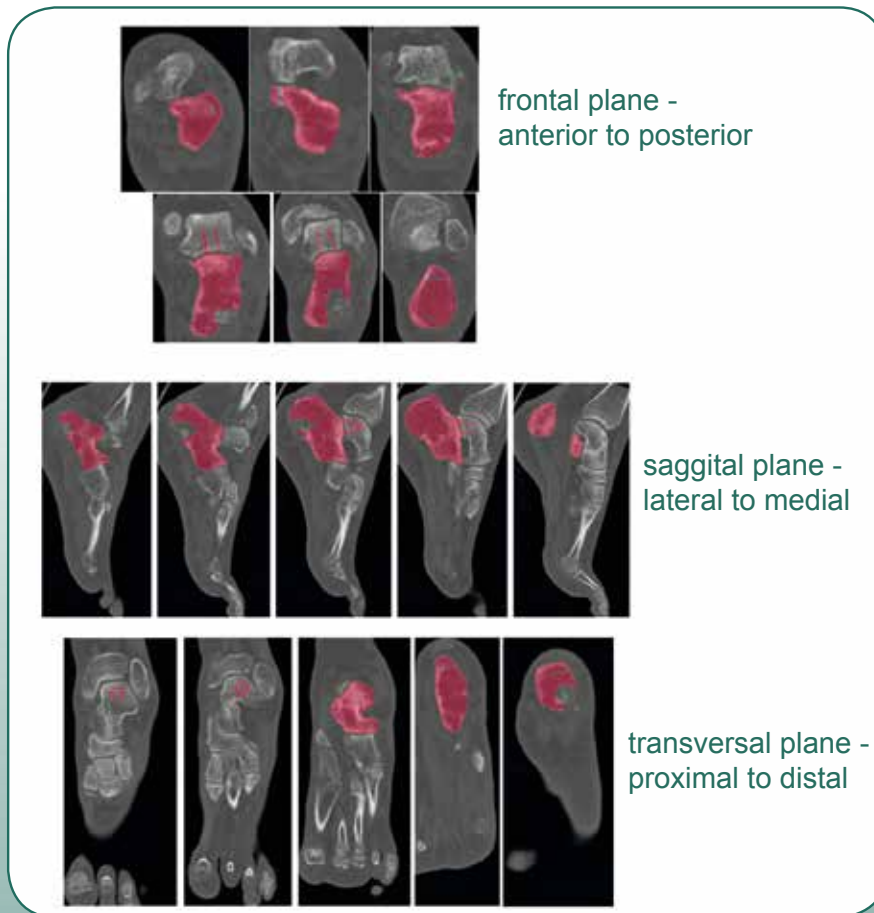


lateral view

posterior view

medial view

made calcaneus replacement



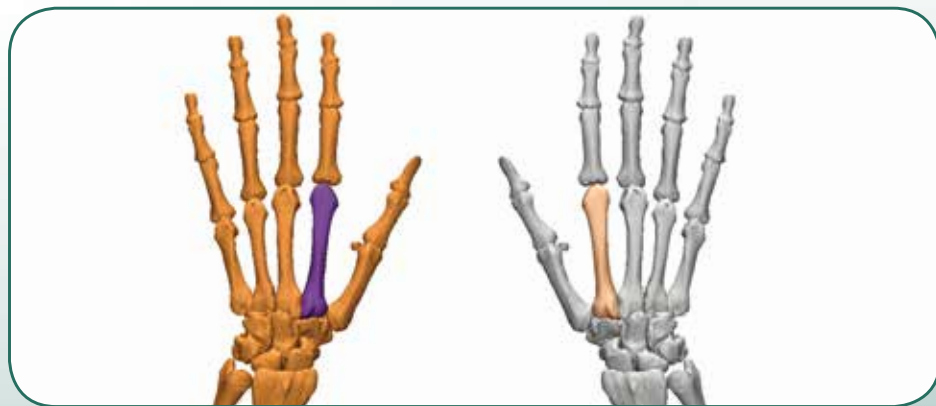
planned positioning in CT scan

postoperative X-ray:



patient data: female - 47 years - Poland

clinical issue: anatomic reconstruction of 2nd metacarpal of right hand



preoperative situation: left hand from CT scan and mirrored right hand

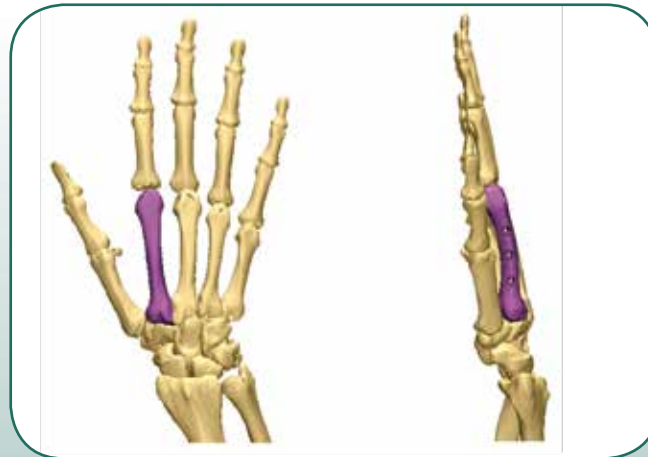
custom made solution:

- 2nd metacarpal bone with 3 holes (Ø3mm) in mediolateral direction for soft tissue attachment
- completely polished and coated with TiN
- materials TiAl_6V_4 (titanium alloy) with TiN coating



de metacarpal bone replacement

planned implant positioning:



dorsal view

lateral view

postoperative X-ray:



Case 10 - custom

patient data: male - 50 years - Poland

clinical issue: tumour of left distal radius with no damage of articulating surfaces in the wrist joint, resection length 9cm



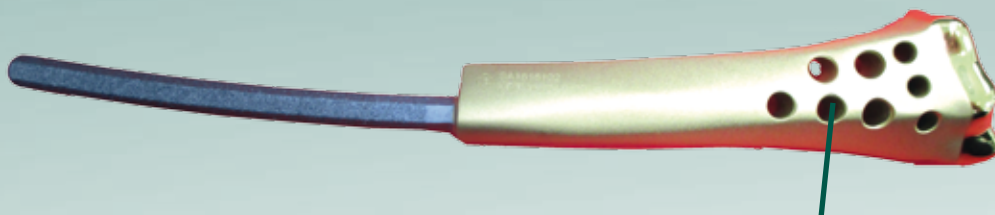
preoperative situation X-ray: left arm



right arm



- custom made solution:
- distal radius hemiprosthesis 90mm with stem 6x80mm cementless
 - hexagonal stem with rough surface
 - joint area polished and TiN coated
 - additive manufactured from $TiAl_6V_4$ (titanium alloy) using EBM (electron beam melting) with TiN coating except the stem
 - soft tissue attachment with MUTARS[®] attachment tube



holes for soft tissue attachment

made distal radius replacement

planned implant positioning:



planned 2D implant positioning in X-ray

combination with standard product: MUTARS® attachment tube

postoperative X-ray:



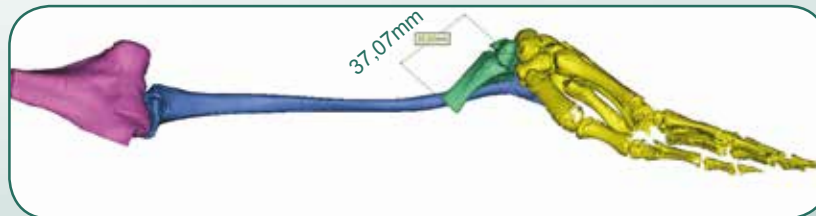
Case 11 - custom m

patient data: male - 16 years - Germany

clinical issue: revision of a radius prosthesis due to fracture of left radius

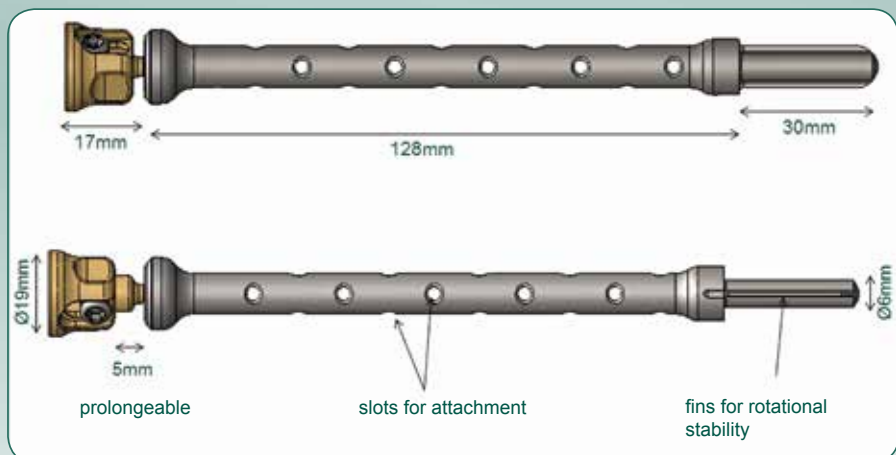


preoperative situation: image and reconstructed left arm as 3D model



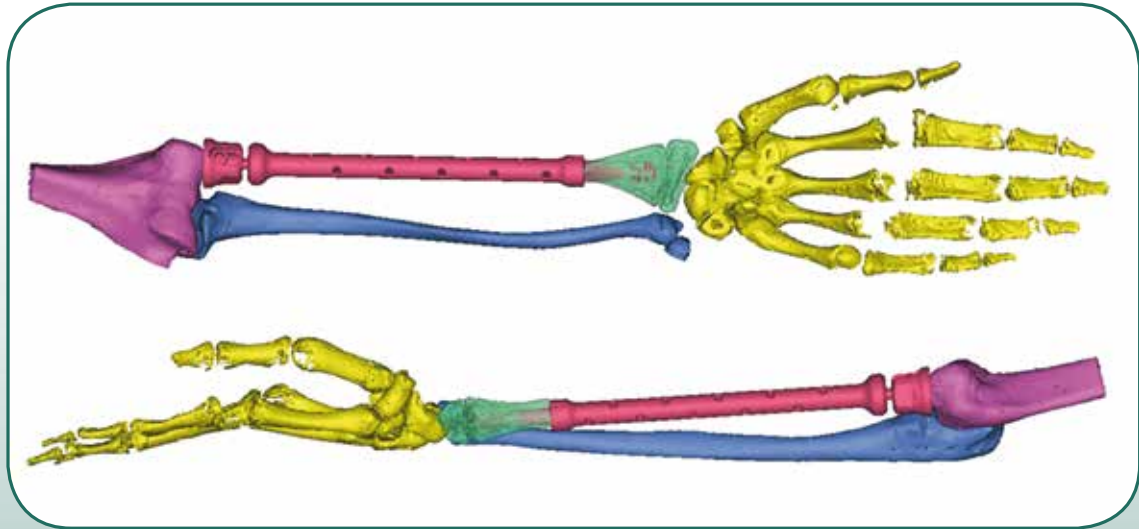
preoperative situation after resection of the radius

- custom made solution:
- cementless radial stem with length 128mm is implanted into the radius via a Ø6mm stem, which has 2 fins for rotational stability with PE-inlay
 - radial head 19mm
 - the radial head is put into the PE inlay of the radial stem
 - the radial prosthesis can be prolonged by 5mm via a telescopic bar, which is fixed with a screw
 - manufactured from TiAl₆V₄ (titanium alloy)



Proximal radius replacement

planned implant positioning:



combination with standard product: MUTARS® attachment tube, ICARA® radial head prosthesis

intraoperative view:



postoperative X-ray:



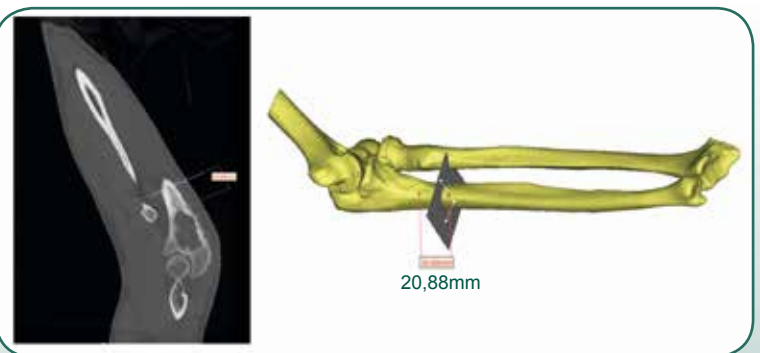
Case 12 - custom

patient data: male - Netherlands

clinical issue: chondrosarcoma, resection of proximal ulna



preoperative situation: medial view (top) and dorsal view (bottom)

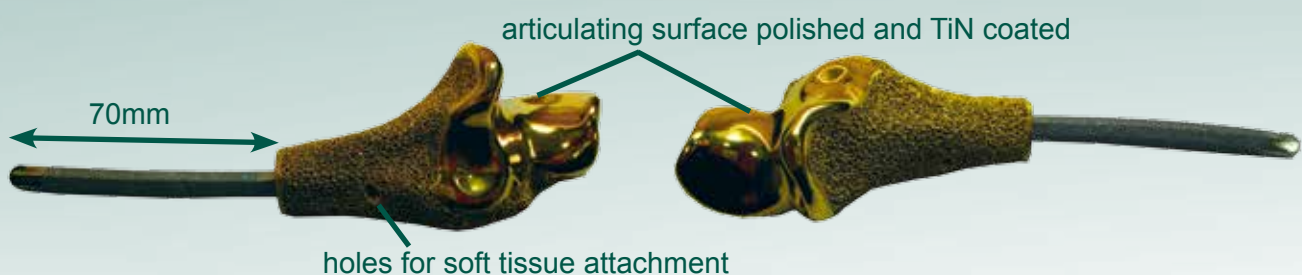


planned resection



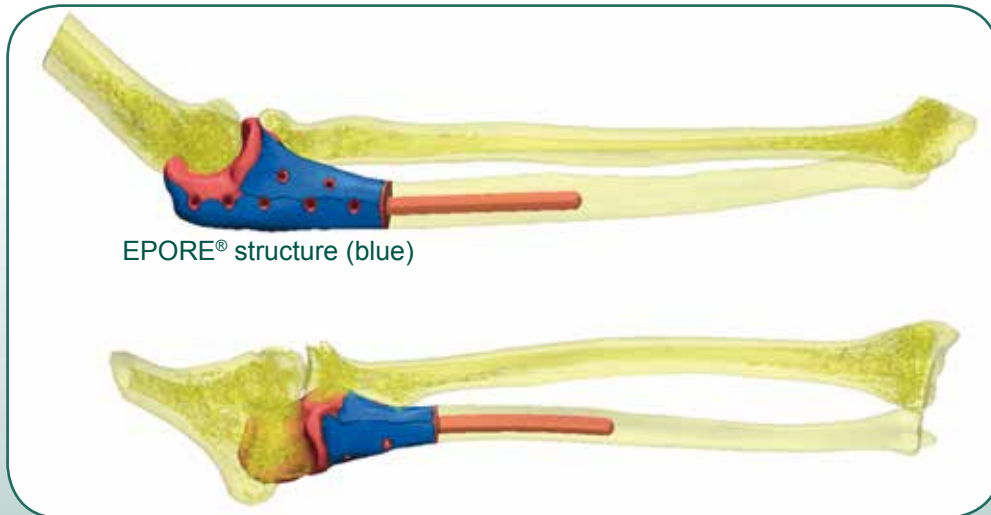
simulated resection medial view (top) and isometric view (bottom)

- custom made solution:
- anatomical proximal hemi ulna replacement left 7x70mm cementless and hexagonal cementless stem with curved design
 - materials $TiAl_6V_4$ (titanium alloy) with TiN coating
 - bone contact area with EPORE® structure



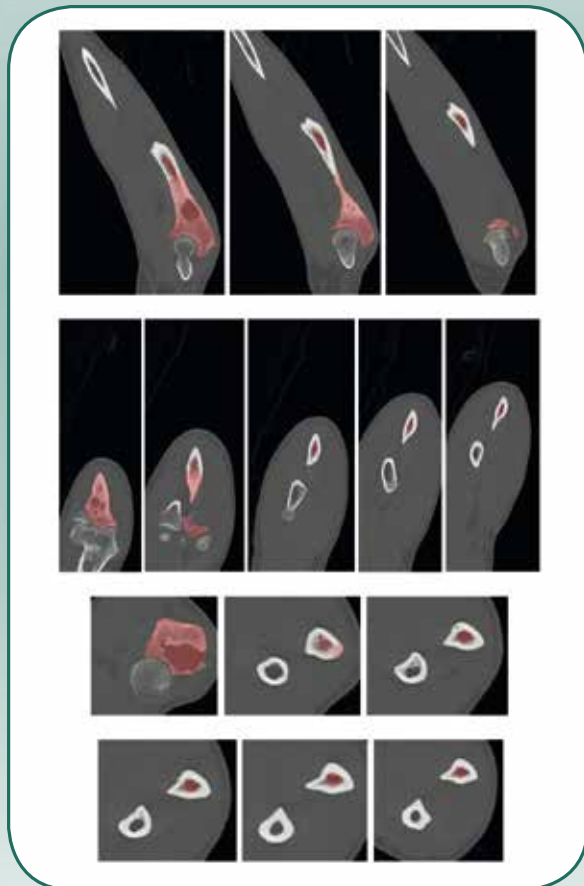
made proximal ulna replacement

planned implant positioning:



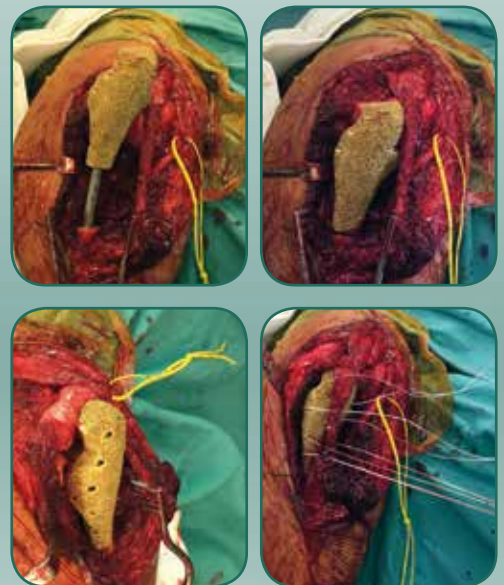
EPORE® structure (blue)

medial view (top) and ventral view (bottom)



planned positioning in CT scan

intraoperative view:



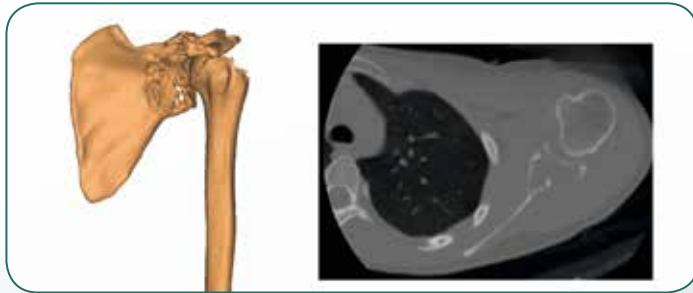
postoperative X-ray:



Case 13 - custom

patient data: female - 20 years - South Africa

clinical issue: desmoplastic tumour of the left scapula extending into the neck of the glenoid



preoperative situation: anterior view and CT scan

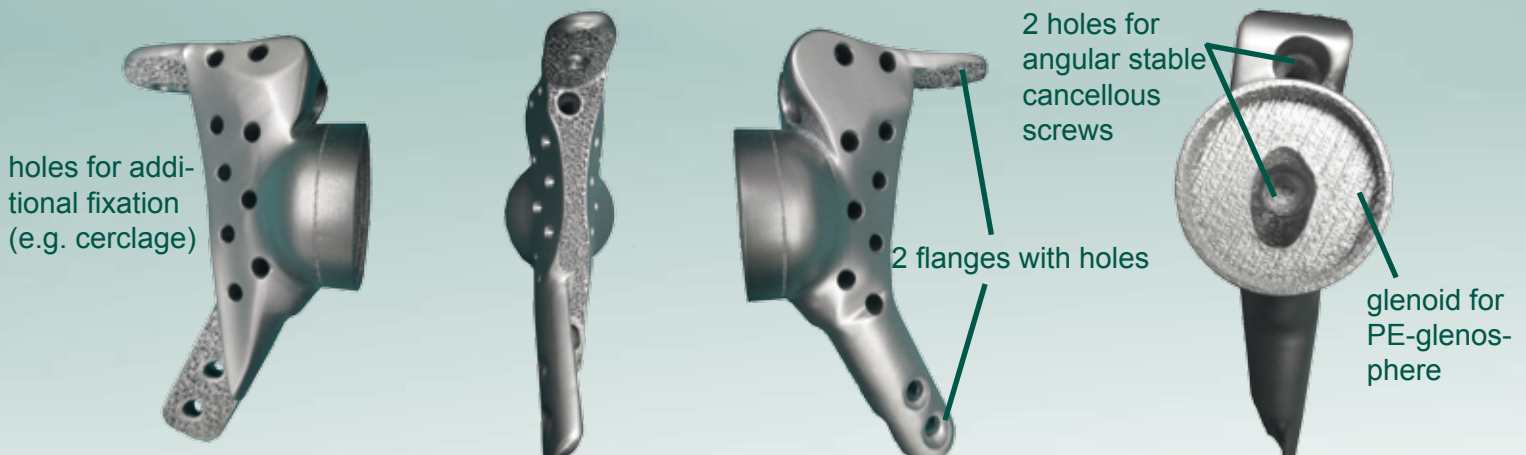


preoperative situation: 3D reconstruction of scapula, anterior, lateral and posterior view



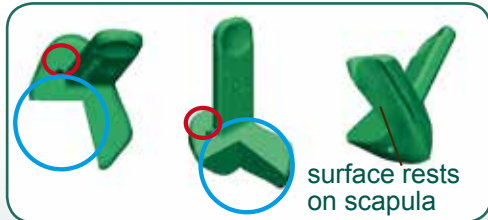
resected scapula: anterior, superior and posterior view

- custom made solution:
- glenoid implant with base and flanges
 - additive manufactured from $TiAl_6V_4$ (titanium alloy) using EBM (electron beam melting)
 - bone contact area with porous EPORE® structure



made glenoid replacement

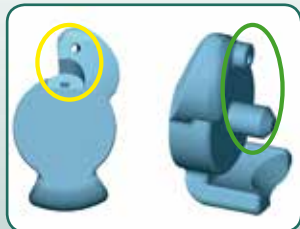
custom made instrument: resection guide made of plastic:



- hole for fixation with $\text{\O}3,2\text{mm}$ pin
- guiding plane for saw blade



resection guide fixed to the bone model



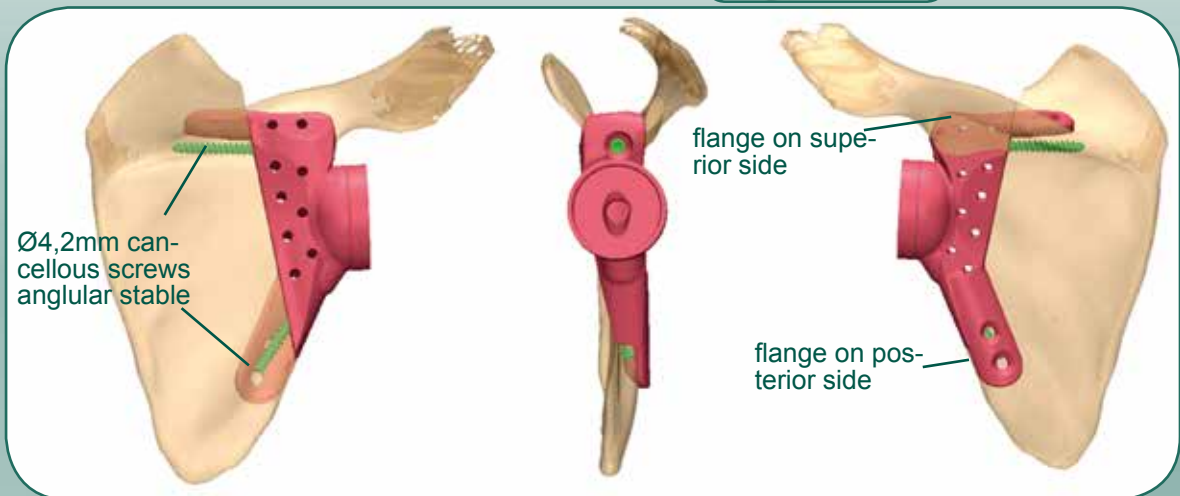
drill guide made of plastic:

- 2 holes for $\text{\O}2\text{mm}$ drill
- 2 pins for positioning on the implant



drill guide positioned on implant model

planned implant positioning:



planned implant positioning: anterior, lateral and posterior view

combination with standard product: AGILON® glenosphere and $\text{\O}4,2\text{mm}$ cancellous screws, for humerus AGILON® omarthrosis

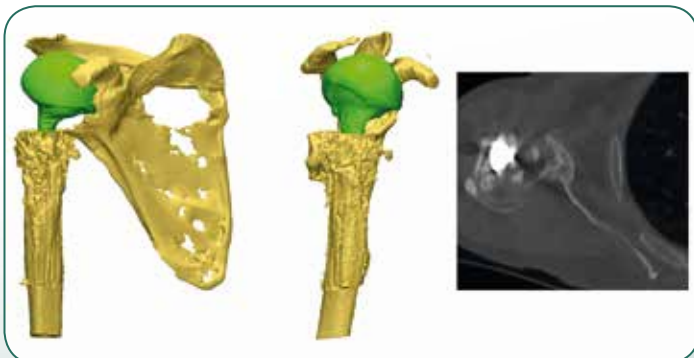
postoperative X-ray:



Case 14 - custom

patient data: female - 78 years - Australia

clinical issue: patient had primary reverse total shoulder replacement. After a fall the glenoid was grafted due to ripped out glenoid component

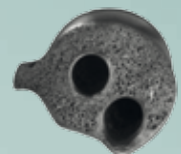


preoperative situation: anterior view, lateral view and CT scan



preoperative situation: 3D reconstruction of scapula without implants; anterior, lateral and isometric view

- custom made solution:
- glenoid implant fixed with Ø6,5mm and Ø4,2mm cancellous screws
 - compatible with MUTARS® glenosphere Ø40mm symmetric
 - additive manufactured from TiAl₆V₄ (titanium alloy) using EBM (electron beam melting)
 - bone contact area with porous EPORE® structure



custom made instrument:

drill guide made of plastic with holes for Ø2,0mm and Ø3,2mm drill



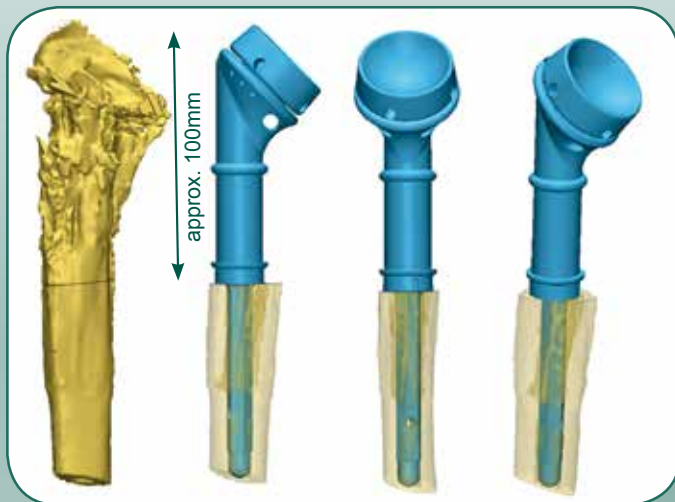
drill guide positioned on implant model

made glenoid replacement

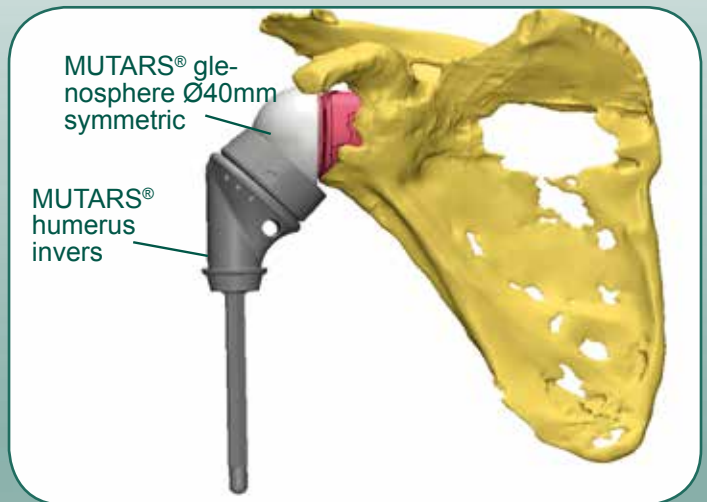
planned implant positioning:



planned implant positioning: anterior, medial and isometric view



anterior, medial and isometric view



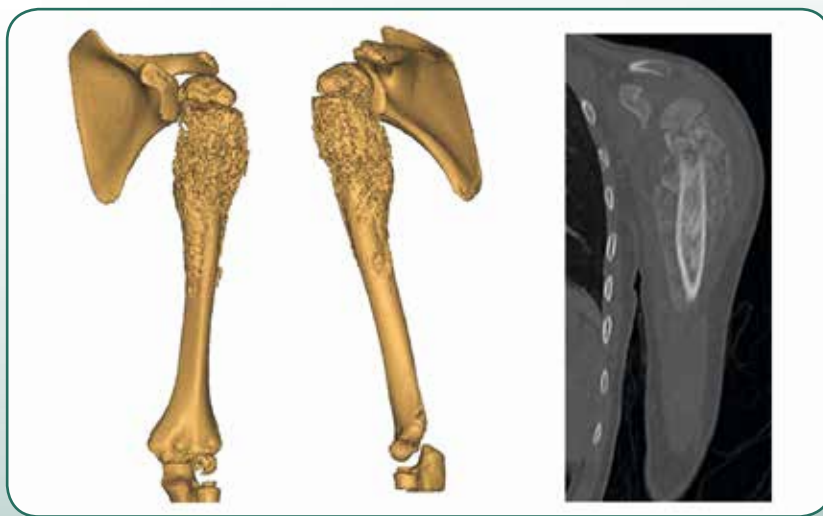
combination with standard product: MUTARS® proximal humerus invers

postoperative X-ray:



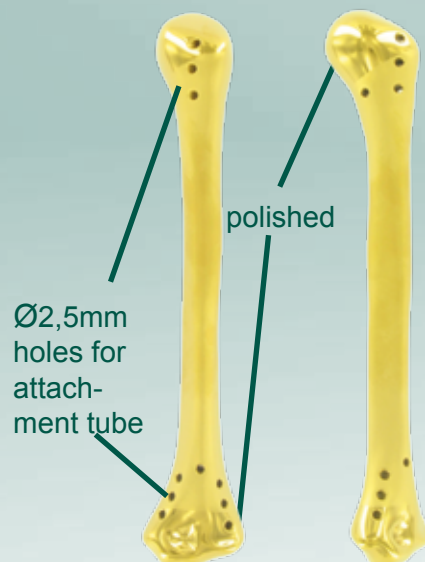
patient data: female - 5 years - Germany

clinical issue: tumour in left humerus, total resection of humerus



preoperative situation: anterior view, lateral view and CT scan

custom made solution: - anatomic hemi humeral implant with Ø2,5mm holes for soft tissue attachment and TiN coating
- additive manufactured from TiAl_6V_4 (titanium alloy) using EBM (electron beam melting)



made hemi humeral replacement

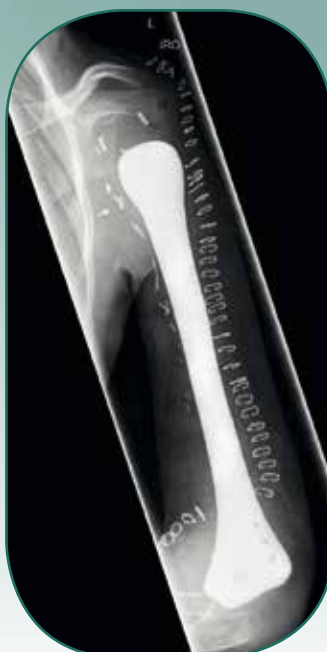
planned implant positioning:



planned implant positioning: anterior, lateral and isometric view

combination with standard product: MUTARS® attachment tube

postoperative X-ray:



Case 16 - custom

patient data: female - 13 years - Austria

clinical issue: Ewing sarcoma of right shoulder



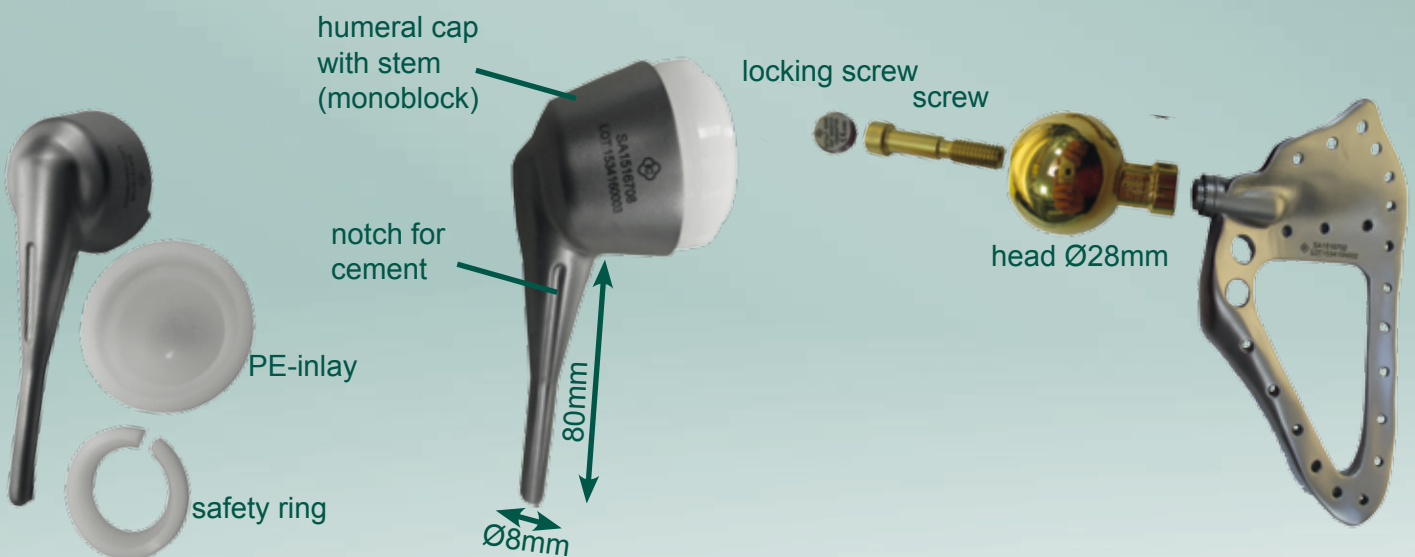
preoperative situation: left healthy shoulder; anterior view, lateral view and CT scan



left healthy scapula without humerus: anterior, lateral and isometric view

Note: left healthy side is mirrored to design implant for right side

- custom made solution:
- coupled anatomic scapula replacement
 - TiN coated head with Ø28mm and screw and locking screw
 - cemented humeral stem Ø8x80mm with cap and PE-inlay with safety ring
 - manufactured from TiAl₆V₄ (titanium alloy) and UHMWPE



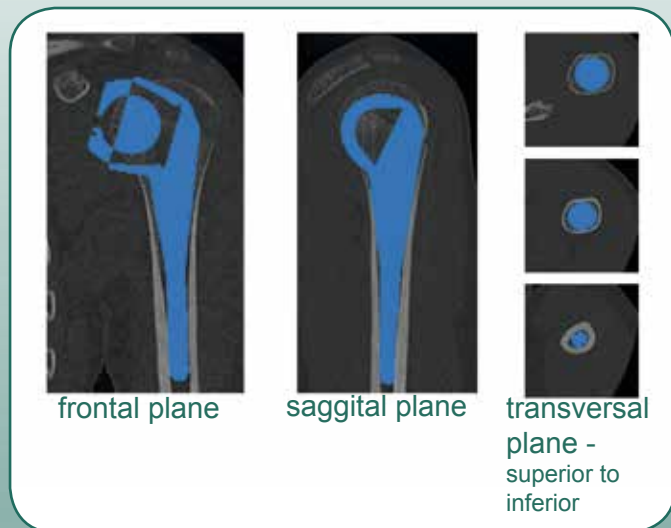
made scapula replacement

planned implant positioning:



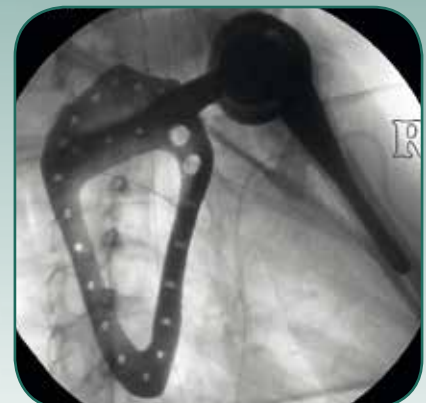
planned implant positioning: anterior, lateral and isometric view

intraoperative view:



planned implant positioning in CT scan of left shoulder

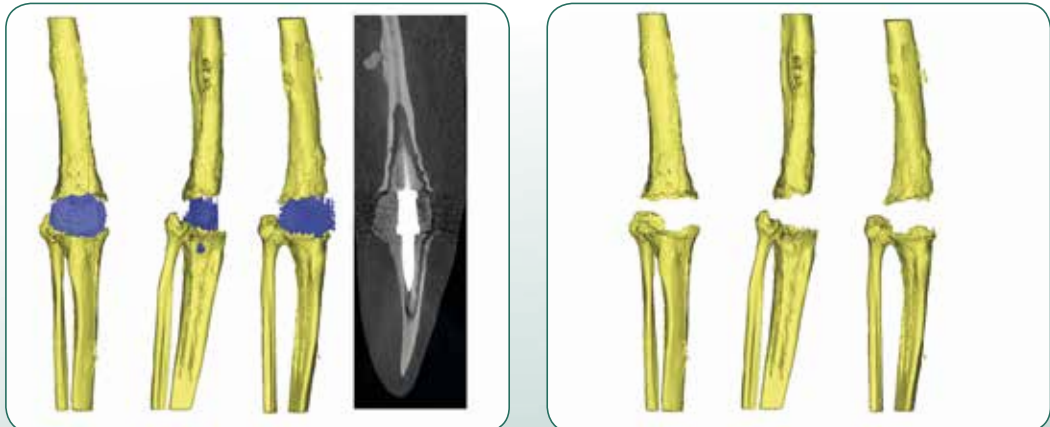
postoperative X-ray:



Case 17 - custom

patient data: male - 69 years - Germany

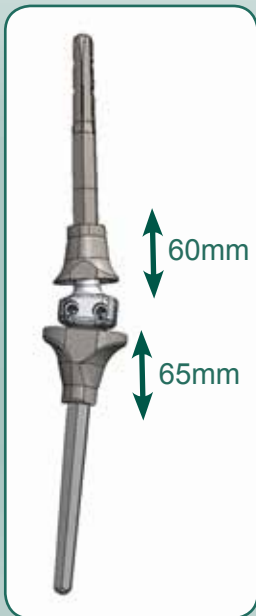
clinical issue: loosened arthrodesis implant of right knee in overweight patient



preoperative situation: anterior, lateral, isometric view and CT scan with cement spacer (left) and without cement (right)

custom made solution:

- custom-made femoral and tibial metaphyseal components for MUTARS[®] RS arthrodesis
- metaphyseal components are fixed with cement to arthrodesis
- additive manufactured from TiAl₆V₄ (titanium alloy) using EBM (electron beam melting)



custom made instrument: femoral and tibial rasps



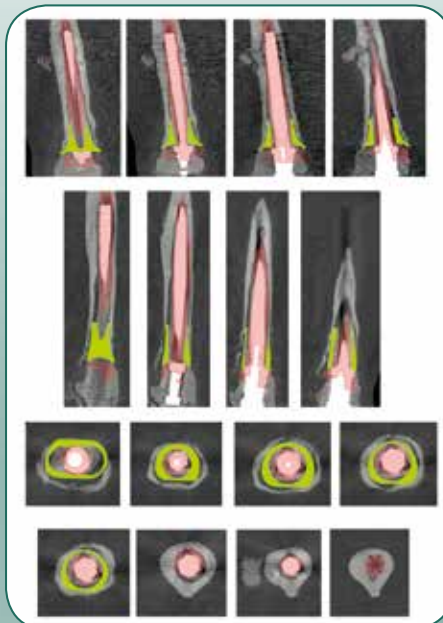
made metaphyseal components

planned implant positioning:



planned femoral (left) and tibial (right) implant positioning: anterior, lateral and isometric view

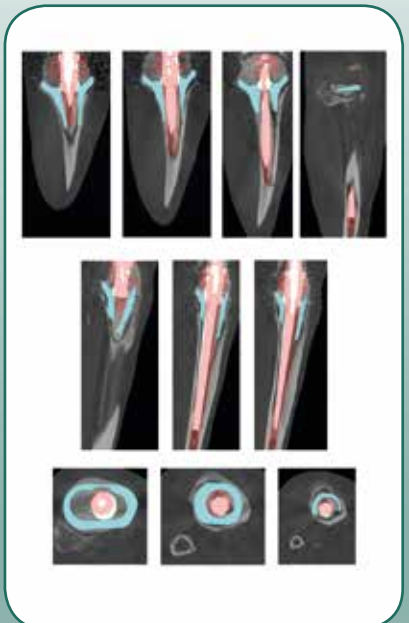
postoperative X-ray:



frontal plane - anterior to posterior

sagittal plane - lateral to medial

transversal plane - distal to proximal



planned positioning in CT scan femoral (left), tibial (right)

intraoperative view:



combination with standard product: MUTARS® RS arthrodesis and MUTARS® RS stems cementless 20x200mm and 16x200mm

Case 18 - custom

patient data: female - 16 years - Netherlands

clinical issue: osteosarcoma right midshaft femur, joint sparing bone replacement needed



preoperative situation: frontal, left and back view



preoperative situation with axes and resection plane: frontal, left and back view

- custom made solution:
- cementless distal femoral anchorage implant with hollow stem and 3 flanges and MUTARS® connection
 - anchorage stem
 - femoral stem cementless Ø22mm/80mm lockable
 - additive manufactured from TiAl₆V₄ (titanium alloy) using EBM (electron beam melting)

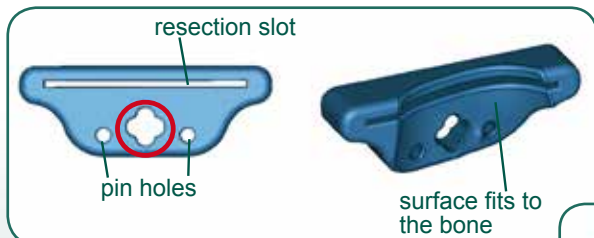


structure of 2mm thickness



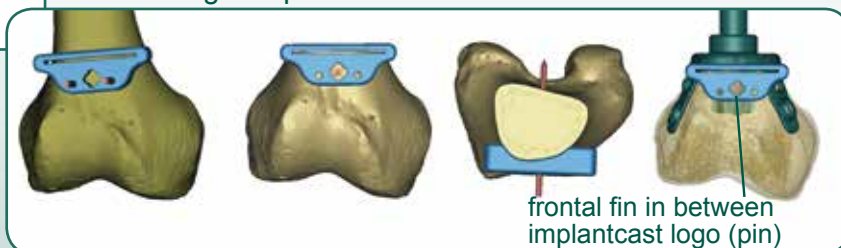
made diaphyseal implant

custom made instrument: resection guide made from titanium alloy

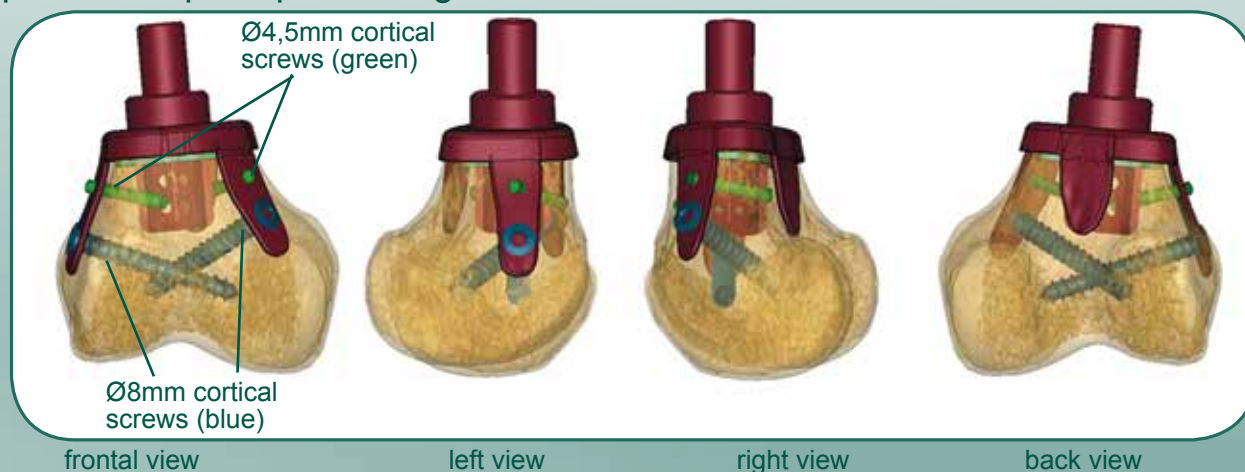


○ hole for pin positioning for landmark setting

resection guide positioned on bone model:



planned implant positioning:



combination with standard product: MUTARS® arthrodesis

postoperative X-ray:



Case 19 - custom

patient data: male - 11 years - Italy

clinical issue: osteosarcoma in left distal femur , resection 250mm



custom made solution:

- growing prosthesis MUTARS® Xpand distal femoral replacement 210mm, non invasive lengthening 100mm
- MUTARS® Xpand femoral stem 11mm cementless
- MUTARS® Xpand extension piece 40mm
- MUTARS® Xpand distal femur 210mm left
- MUTARS® tibial joint for hinged knee
- manufactured from TiAl₆V₄ (titanium alloy), UHMWPE, CoCrMo and TiN coating

made distal femoral replacement

planned implant positioning:



planned implant positioning in 2D X-ray

postoperative X-ray:



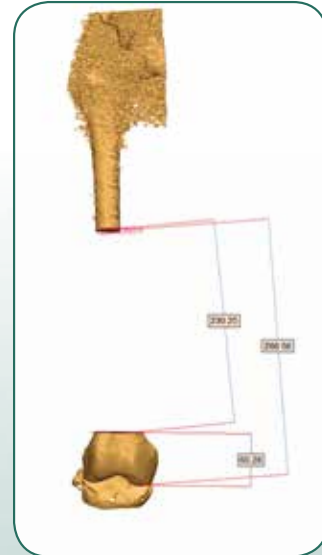
Case 20 - custom

patient data: male - 21 years - Netherlands

clinical issue: osteosarcoma right femur, 22cm resection



preoperative situation: anterior view, lateral view and CT scan

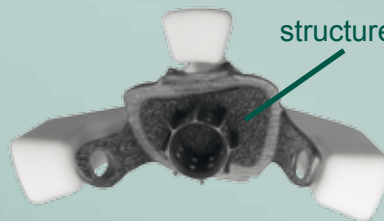


planned resection

custom made solution:

- cementless diaphyseal implant Ø25x20mm interlockable with 3 flanges and hollow stem
- bone contact area with EPORE[®] structure of 3mm thickness
- additive manufactured from TiAl₆V₄ (titanium alloy) by using EBM (electron beam melting)

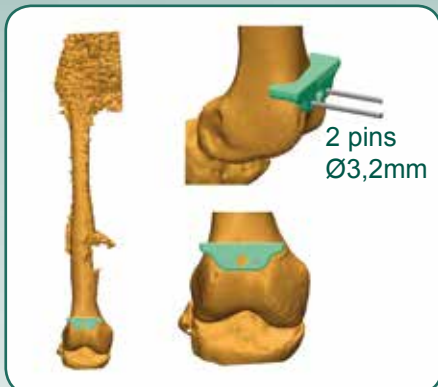
part of MUTARS[®] arthrodesis assembled to implant



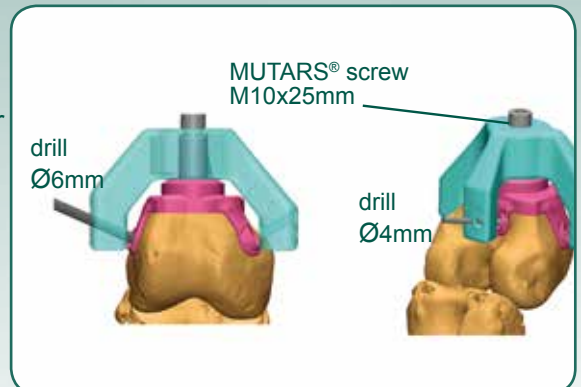
drill guide assembled to implant

custom made instrument: resection guide and drill guide made from plastic

resection guide positioned on bone model

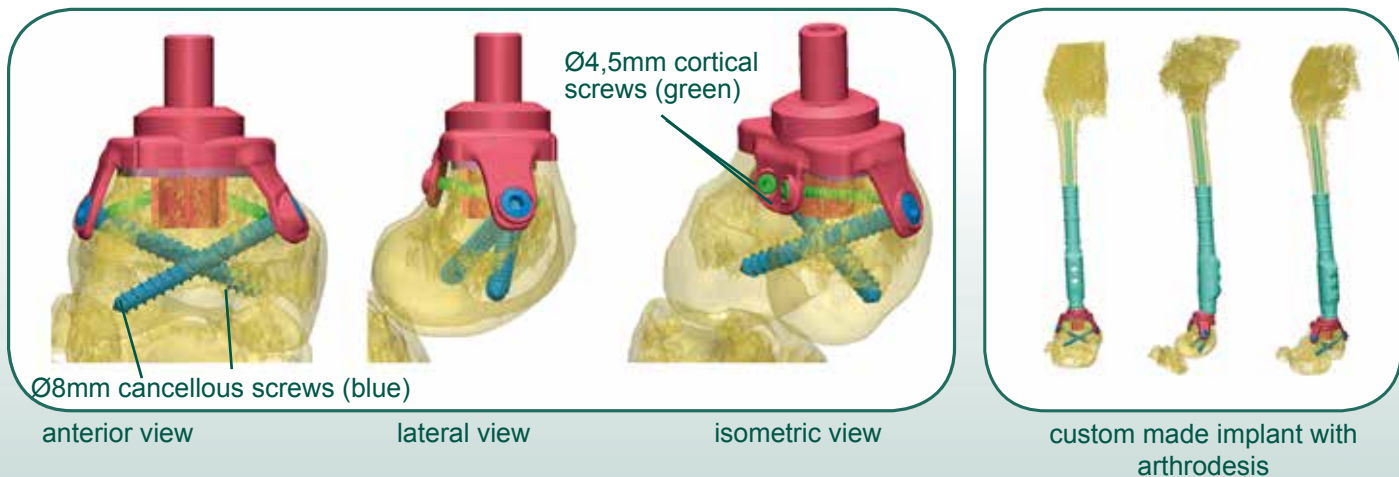


drill guide positioned on bone: anterior and isometric view



made diaphyseal implant

planned implant positioning:



combination with standard product: MUTARS® femoral stem 13mm cementless, MUTARS® extension piece 80mm, MUTARS® arthrodesis

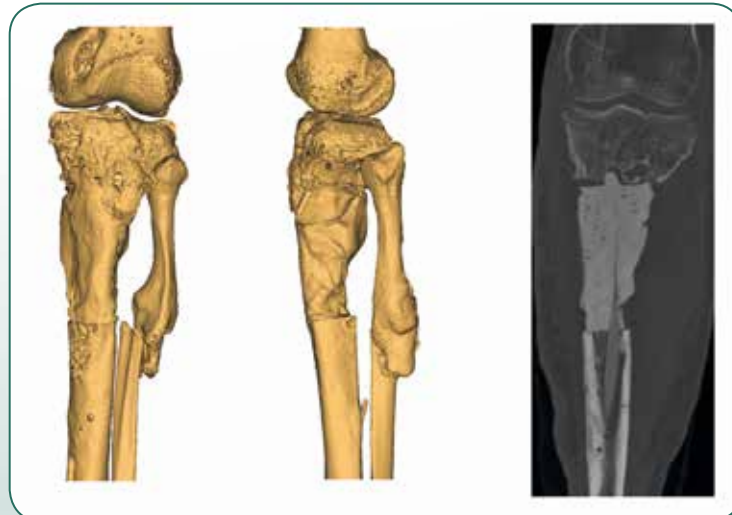
postoperative X-ray:



Case 21 - custom

patient data: male - 45 years - Austria

clinical issue: cement spacer, fixation of left tibia with external fixator



preoperative situation: anterior view, lateral view and CT scan

- custom made solution:
- option 1: cementless Buxtehude stem tibial stem lockable 30x40mm combined with MUTARS® connection piece 100mm and diaphyseal implant 13x180mm cemented and lockable
 - option 2: MUTARS® proximal tibia with connection piece 125mm and custom made tibial stem 13x170mm cemented and lockable
 - manufactured from $TiAl_6V_4$ (titanium alloy)

option 1:

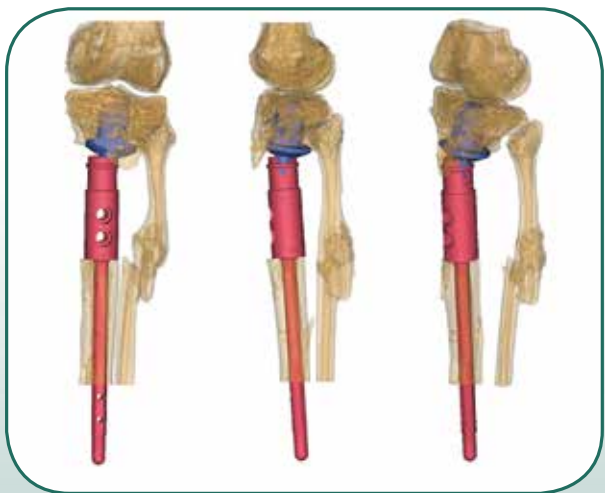


option 2:

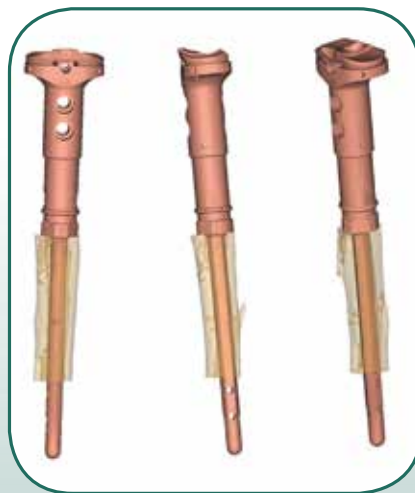


made diaphyseal implant

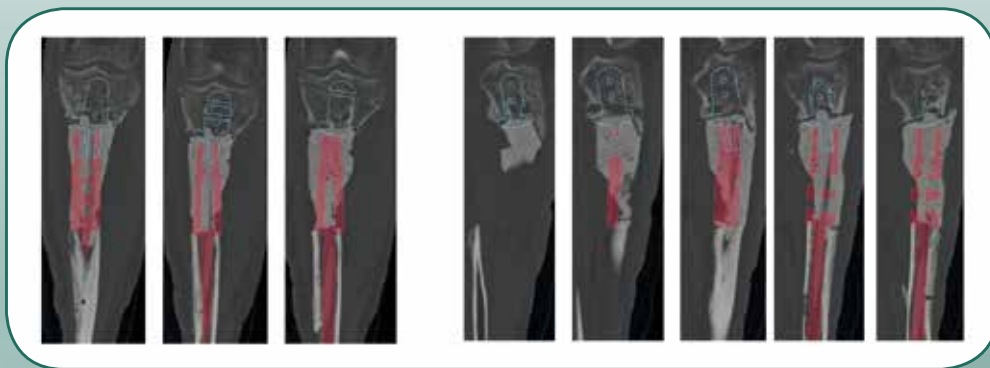
planned implant positioning:



option 1: anterior, lateral and isometric view



option 2: anterior, lateral and isometric view



option 1: positioning in CT scan: frontal plane (anterior to posterior) and sagittal plane (lateral to medial)



option 2: positioning in CT scan: frontal plane (anterior to posterior) and sagittal plane (lateral to medial)

postoperative X-ray:



combination with standard product:

- option 1: MUTARS® connection piece 100mm
- option 2: MUTARS® proximal tibia with connection piece 125mm

Case 22 - custom m

patient data: female - 26 years - Germany

clinical issue: explantation of a left knee prosthesis (first prosthesis due to osteosarcom, then revision due to tibial stem breakage, stem is broken at plateau and plateau is loose)



preoperative situation: anterior view, lateral view and CT scan

custom made solution:

- femoral: MUTARS® Buxtehude stem cementless Ø15x85mm lockable with fins for rotational stability
- manufactured from TiAl₆V₄ (titanium alloy)

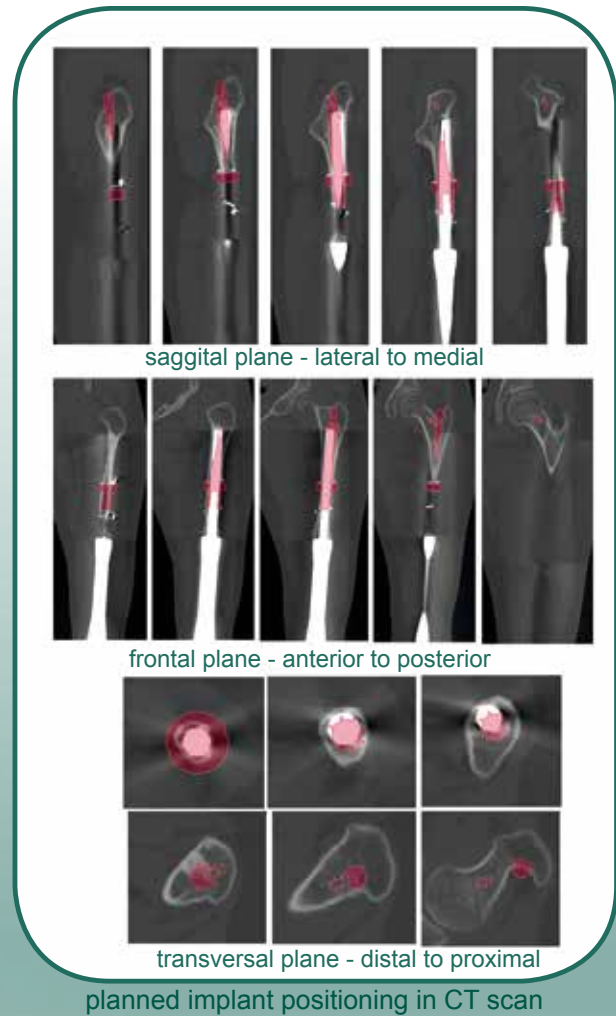
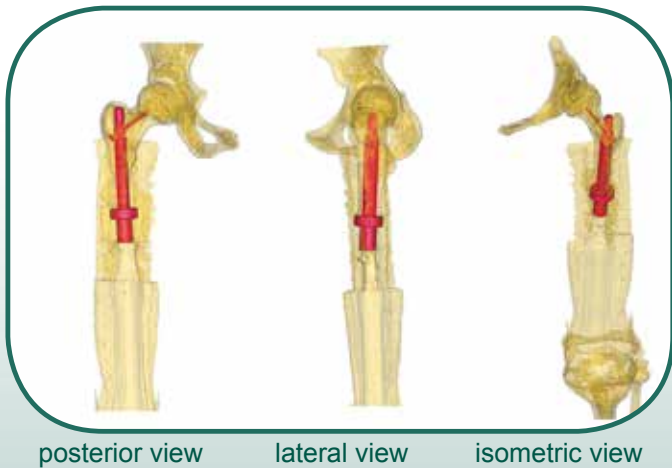


custom made instrument: drill guide made from plastic



ade distal femur replacement

planned implant positioning:



combination with standard product:

Buxtehude stem is compatible with 6,5mm cancellous screw, MUTARS® total femur m-o-m

postoperative X-ray:



Notes



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